

Description:	Arrowstar <sup>®</sup> Low VOC 8041 is a quality, workhorse process series formulated from renewable vegetable oils resulting in very low VOC content. This series is a duct fresh, multi-purpose ink series ideally suited for folding carton and label applications. The benefits of Arrowstar <sup>®</sup> Low VOC 8041 are excellent gloss, good setting and excellent perfecting properties. Optimally suited for perfecting applications, as well as straight-line printing.					
Process:	Sheetfed Offset					
Application:	Process printing for folding carton and label applications, as well as general commercial printing, via sheetfed offset presses					
Substrate:	Gloss coated and uncoated paper and paperboard					
Key Features:	<ul> <li>Less than 3% VOC per colour</li> <li>Improved low misting properties</li> <li>Minimal dot gain</li> <li>Excellent through drying and rub resistance</li> <li>Excellent press stability</li> <li>Formulated with high levels of bio-renewable resources – NAPIM BRC = 70</li> <li>High gloss</li> <li>Suitable for off-line UV coating, lamination and foil stamp (testing recommended)</li> </ul>					
Limitations:	Slightly slower setting speed than traditional vegetable based series					
Colour Range:	SF-K8041 SF-C8041 SF-M8041 SF-Y8041	Arrowstar <sup>®</sup> Low VOC 8041 Black Arrowstar <sup>®</sup> Low VOC 8041 Cyan Arrowstar <sup>®</sup> Low VOC 8041 Magenta Arrowstar <sup>®</sup> Low VOC 8041 Yellow				
ISO Compliance:	Complies with ISO 2846-1					
Fastness Properties:	Black – blue toned Cyan Magenta Yellow Lightfastness properties acc Fastness properties accordi			- + + m 1 (low) to 8		Hot Calendering + + + + + nnce not provided
Printing Properties:	Dot Gain6Gloss6Setting4Oxidative Drying5Rub Resistance6Rapid Further Processing5Suitability for Glossy Coated Papers/Board7Suitability for Uncoated Papers/Board5Suitability for Matte Coated Papers/Board5Suitability for Matte Coated Papers/Board5					

Rating Scale - 1 (poor) to 7 (excellent)

## PRODUCT TECHNICAL DATA SHEET

All information is based on results from experience and tests and is believed to be accurate, but given without acceptance of liability for loss or damage, attributable to reliance thereon as conditions of use lie outside our control