

# Novaset<sup>®</sup> water-based coatings for sheetfed offset

#### **Range overview**

#### Novaset® water-based coatings range - varied and variable

- Water-based coatings have become increasingly important in recent years not just as an aid to sophisticated design, creating gloss and matt effects or for spot coating, but first and foremost for protecting the printed product.
- Flint Group's water-based coatings are easily identified by the Novaset<sup>®</sup> product name.
- Our portfolio is as diverse and variable as your daily printing challenges and is intended equally for commercial and packaging printers. Many of our products are ISEGA-certified and therefore also suitable for the printing of food packaging.
- The range covers high gloss, gloss, neutral, matt and silk matt coatings and is complemented by a wide range of special coatings for specific applications and special effects.
- Our water-based coatings provide ideal properties for almost all demands: from fast drying coatings, to coatings for optimum rub protection or particularly low-migration coatings for food packaging applications, up to special blister coatings and primers.
- The property profiles within the range are so finely tuned with each other, that we can always offer you a suitable product for your individual requirements.
- As a full-service supplier, Flint Group provides not only the most comprehensive product range in the industry, but also the most perfectly matched products.
- The following pages offer an overview of all standard and speciality products within our water-based coatings range. More detailed information on each coating is available in the individual product literature.
- Please contact us if you have questions about our Novaset<sup>®</sup> water-based coatings or supplementary additives or cleaners – we'll be happy to help you!



|                                       |  |  |              |             |                |              | Printir                                  | ng prop           | oerties            |                 |                         |      |            |  |
|---------------------------------------|--|--|--------------|-------------|----------------|--------------|--|-------------------|--------------------|-----------------|-------------------------|------|------------|--|
|                                       | Product features   | Drying   | Gloss effect | Matt effect | Rub protection | Anti-Sealing | Suitability for double-sided application | Hot foil stamping | Barrier properties | Blister ability | Wet blocking resistance | Slip | Gluability | Suitability for non-<br>absorbent substrates |
| PREMIUM RANGE – Th                    | e high quality, rub resistant  | water  | based        | coatin      | gs             |              |  |                   |                    |                 |                         |      |            |  |
| Novaset® 4216/40<br>PREMIUM GLOSS     | Very high temperature<br>and rub resistance,<br>low-migration          | 7  | 4            | -           | 7              | 7            | 7  | 7                 | 3                  | -               | 7                       | 4    | 7          | 7  |
| Novaset® 4406/40<br>PREMIUM NEUTRAL   | Very high temperature<br>and rub resistance,<br>low-migration          | 7  | -            | 3           | 6              | 7            | 7  | 7                 | 3                  | -               | 7                       | 5    | 7          | 7  |
| Novaset® 4404/40<br>PREMIUM SILK MATT | Very high temperature<br>and rub resistance,<br>low-migration          | 7  | -            | 4           | 6              | 7            | 7  | 7                 | 3                  | -               | 7                       | 5    | 7          | 7  |
| Novaset® 4416/40<br>PREMIUM MATT      | Very high temperature<br>and rub resistance,<br>low-migration          | 7  | -            | 6           | 6              | 7            | 7  | 7                 | 3                  | -               | 7                       | 5    | 7          | 7  |
|                                       |  |  |              |             |                |              |  |                   |                    |                 |                         |      |            |  |
| ECO RANGE – The ecor                  | nomical waterbased coating   | s  |              |             |                |              |  |                   |                    |                 |                         |      |            |  |
| Novaset® 4211/40<br>ECO GLOSS         | Especially for use in food<br>packaging applications,<br>low-migration | 5  | 4            |             | 6              | 7            | 5  | 7                 |                    |                 | 5                       | 4    | 7          |  |
| Novaset® 4401/40<br>ECO NEUTRAL       | All-round coating, for<br>double-sided application<br>low-migration    | 5  | -            | 3           | 5              | 7            | 6  | 6                 | -                  | -               | 6                       | 5    | 7          | •  |
| Novaset® 4403/40<br>ECO SILK MATT     | All-round coating, for<br>double-sided application<br>low-migration    | 5  | -            | 4           | 5              | 7            | 6  | 6                 | -                  | -               | 6                       | 5    | 7          | -  |
| Novaset® 4400/40<br>ECO MATT          | All-round coating, for<br>double-sided application<br>low-migration    | 5  | -            | 6           | 5              | 7            | 6  | 6                 | -                  | -               | 6                       | 5    | 7          | -  |
|                                       |  | 1 = Characteristic weakly expressed 7 = Characteristic strongly expressed<br>The assessment of the product properties was made under standardised printing conditions. |              |             |                |              |  |                   |                    |                 |                         |      |            |  |

The assessment of the product properties was made under standardised printing conditions. In individual cases, under special conditions, as in printing with very thick layers of coating, the classification of certain properties may be different.

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|  |   |          |              |             |                |              | Printir                                  | ng prop           | perties            |                 |                         |         |            |                      |
|--|---|----------|--------------|-------------|----------------|--------------|--|-------------------|--------------------|-----------------|-------------------------|---------|------------|----------------------|
|  | Product features  | Drying   | Gloss effect | Matt effect | Rub protection | Anti-Sealing | Suitability for double-sided application | Hot foil stamping | Barrier properties | Blister ability | Wet blocking resistance | Slip    | Gluability | Suitability for non- |
| Novaset <sup>®</sup> Allrounder –      | The waterbased coatings for                                       | or a uni | versal       | use         |                |              |  |                   |                    |                 |                         |         |            |                      |
| Novaset® 4200/40<br>GLOSS<br>IOW ME IC | All-round coating,<br>high rub protection,<br>low-migration       | 5        | 4            | -           | 7              | 7            | 5  | 7                 | -                  | -               | 5                       | 4       | 7          | -                    |
| Novaset® 4300/40<br>GLOSS<br>I C       | High gloss, for single-<br>sided application,<br>low-migration    | 4        | 5            | -           | 6              | 6            | -  | 7                 | -                  | -               | 4                       | 4       | 6          | -                    |
|  |   |          |              |             |                |              |  |                   |                    |                 |                         |         |            |                      |
| Novaset® High Slip Co                  | oatings   |          |              |             |                |              |  |                   |                    |                 |                         |         |            |                      |
| Novaset® 4225/40<br>HIGH SLIP          | Very high slip,<br>low-migration                                  | 5        | 4            | -           | 6              | 7            | 5  | 7                 | -                  | -               | 5                       | 7       | -          | -                    |
|  |   |          |              |             |                |              |  |                   |                    |                 |                         |         |            |                      |
| Novaset® Anti Slip Coa                 | atings  |          |              |             |                |              |  |                   |                    |                 |                         |         |            |                      |
| Novaset® 4710/40<br>ANTI SLIP GLOSS    | Gloss anti slip coating,<br>medium friction, low-<br>migration    | 5        | 5            | -           | 5              | 5            | 5  | 5                 | -                  | -               | 5                       | 3       | 5          | -                    |
| Novaset® 4711/50<br>ANTI SLIP GLOSS    | Gloss anti slip coating,<br>good friction, low-<br>migration      | 5        | 4            | -           | 5              | 5            | 5  | 6                 | -                  | -               | 5                       | 2       | 7          | 3                    |
| Novaset® 4720/50<br>ANTI SLIP GLOSS    | Gloss anti slip coating,<br>high friction, low-<br>migration      | 5        | 4            | -           | 5              | 4            | -  | 6                 | -                  | •               | 4                       | 1       | 7          | 2                    |
| Novaset® 4730/60<br>ANTI SLIP GLOSS    | Gloss anti slip coating,<br>excellent friction, low-<br>migration | 5        | 4            | -           | 5              | 4            | -  | 6                 | -                  | -               | 3                       | -       | 7          | 2                    |
|  |   |          |              | 1 = Ch      | aracteris      | tic weak     | ly express                               | sed 7 =           | Characte           | eristic str     | ongly exp               | pressed |            |                      |

The assessment of the product properties was made under standardised printing conditions. In individual cases, under special conditions, as in printing with very thick layers of coating, the classification of certain properties may be different.

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|                                       |  |  |              |             |                |              | Printin                                  | ng prop           | erties             |                 |                         |           |            |  |
|---------------------------------------|--|--|--------------|-------------|----------------|--------------|--|-------------------|--------------------|-----------------|-------------------------|-----------|------------|--|
|                                       | Product features   | Drying   | Gloss effect | Matt effect | Rub protection | Anti-Sealing | Suitability for double-sided application | Hot foil stamping | Barrier properties | Blister ability | Wet blocking resistance | Slip      | Gluability | Suitability for non-<br>absorbent substrates |
| Novaset <sup>®</sup> Soft Touch       |  |  |              |             |                |              |  |                   |                    |                 |                         |           |            |  |
| Novaset® 4999/70<br>SOFT TOUCH        | High quality soft touch<br>coating for commercial<br>and packaging printing                                  | 4  | -            | 7           | 6              | 5            | 4  | -                 | -                  | -               | 4                       | -         | -          | 5  |
|                                       |  |  |              |             |                |              |  |                   |                    |                 |                         |           |            |  |
| Novaset <sup>®</sup> Coatings for     | direct food contact (DFC)  |  |              |             |                |              |  |                   |                    |                 |                         |           |            |  |
| Novaset® 4101/40<br>HIGH GLOSS DFC    | High quality high gloss<br>coating, for single-sided<br>application, low-<br>migration                       | 4  | 6            |             | 6              | 5            | -  | 5                 |                    | -               | 4                       | 5         | 7          | -  |
| Novaset® 4102/50<br>BARRIER DFC       | Barrier coating for board,<br>temporary barrier against<br>oil, fat and water, low-<br>migration             | 4  | 4            | -           | 5              | 4            | -  | 6                 | 6                  | -               | 4                       | 1         | 7          | 2  |
| Novaset® 4103/40<br>PREMIUM GLOSS DFC | High quality gloss<br>coating, very high<br>temperature resistance<br>and rub resistance, low-<br>migration. | 7  | 4            | •           | 7              | 7            | 7  | 7                 | 3                  | -               | 7                       | 4         | 7          | 7  |
| Novaset® High Gloss Co                | ating  |  |              |             |                |              |  |                   |                    |                 |                         |           |            |  |
| Novaset® 4301/40<br>HIGH GLOSS        | Very high gloss, for<br>single-sided application,<br>low-migration   | 4  | 6            | -           | 6              | 5            | -  | 5                 | -                  | -               | 4                       | 5         | 7          | -  |
| Novaset® 7302/100<br>INULINE          | Highest gloss, for single-<br>sided application  | 4  | 7            | -           | 6              | 5            | -  | 5                 | -                  | -               | 3                       | 5         | 7          | •  |
|                                       |  |  |              | 1 :         | = Charac       | teristic v   | /eakly exp                               | pressed           | 7 = Char           | racteristi      | c strong                | y express | ed         |  |
|                                       |  | The assessment of the product properties was made under standardised printin conditions. In individual cases, under special conditions, as in printing with very the layers of coating, the classification of certain properties may be different. |              |             |                |              |  | y thick           |                    |                 |                         |           |            |  |

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|  |  |   |              |             |                |              | Printin                                  | ng prop           | oerties            |                 |                         |           |            |  |
|--|--|---|--------------|-------------|----------------|--------------|--|-------------------|--------------------|-----------------|-------------------------|-----------|------------|--|
|  | Product features   | Drying  | Gloss effect | Matt effect | Rub protection | Anti-Sealing | Suitability for double-sided application | Hot foil stamping | Barrier properties | Blister ability | Wet blocking resistance | Slip      | Gluability | Suitability for non-<br>absorbent substrates |
| Novaset <sup>®</sup> Blister Coati     | ng   |   |              |             |                |              |  |                   |                    |                 |                         |           |            |  |
| Novaset® 4600/50<br>BLISTER<br>IOW IIC | Blister coating for board,<br>PVC-, polystyrene-, PET-A<br>and PET-G- blister foil,<br>low-migration | 5   | 3            | -           | 4              | -            | -  | 7                 | -                  | 7               | 3                       | 3         | 5          | -  |
|  |  |   |              |             |                |              |  |                   |                    |                 |                         |           |            |  |
| Novaset <sup>®</sup> Temperature       | Resistant Coating  |   |              |             |                |              |  |                   |                    |                 |                         |           |            |  |
| Novaset® 4222/40<br>TEMP RST           | High- and low<br>temperature resistant,<br>low-migration, especially<br>for PE packaging             | 7   | 4            | -           | 7              | 7            | 5  | 7                 | -                  | -               | 6                       | 4         | 7          | 7  |
|  |  |   |              |             |                |              |  |                   |                    |                 |                         |           |            |  |
| Novaset <sup>®</sup> Cigarette Co      | ating  |   |              |             |                |              |  |                   |                    |                 |                         |           |            |  |
| Novaset® 4900/40<br>CIGARETTE          | 2-ethyl-hexanol low<br>coating for cigarette<br>packaging, low migration                             | 5   | 5            | -           | 6              | 7            | -  | 7                 | -                  | -               | 6                       | 5         | 7          | -  |
|  |  |   |              |             |                |              |  |                   |                    |                 |                         |           |            |  |
| Novaset <sup>®</sup> IML coating       |  |   |              |             |                |              |  |                   |                    |                 |                         |           |            |  |
| Novaset® 4940/40<br>IML<br>IC          | Gloss coating especially<br>for IML applications,<br>low migration                                   | 7   | 3            | -           | 7              | -            | -  | -                 | -                  | -               | 7                       | 6         | -          | 7  |
|  |  |   |              | 1 =         | = Charac       | teristic w   | veakly exp                               | pressed           | 7 = Char           | racteristi      | strongly                | / express | ed         |  |
|  |  | The assessment of the product properties was made under standardised printing conditions. In individual cases, under special conditions, as in printing with very thi layers of coating, the classification of certain properties may be different. |              |             |                |              |  | y thick           |                    |                 |                         |           |            |  |

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Flint Group CPS Inks Sieglestrasse 25 70469 Stuttgart, Deutschland T +49 711 98 16-0 F +49 711 98 16-700 sheetfed@flintgrp.com www.flintgrp.com The aim of our technical documents is to inform and advise our customers. The information provided herein is correct to the best of Flint Group's knowledge. No liability for any errors, facts or opinions is accepted. Customers must satisfy themselves as to the suitability of this product for their application. No responsibility for any loss as a result of any person placing reliance on any material contained herein will be accepted.

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|                                      |  |  |              |             |                |              | Printin                                  | ng prop           | erties             |                 |                         |      |            |  |
|--------------------------------------|--|--|--------------|-------------|----------------|--------------|--|-------------------|--------------------|-----------------|-------------------------|------|------------|--|
|                                      | Product features   | Drying   | Gloss effect | Matt effect | Rub protection | Anti-Sealing | Suitability for double-sided application | Hot foil stamping | Barrier properties | Blister ability | Wet blocking resistance | Slip | Gluability | Suitability for non-<br>absorbent substrates |
| Novaset <sup>®</sup> Barrier Coati   | ngs  |  |              |             |                |              |  |                   |                    |                 |                         |      |            |  |
| Novaset® 4705/50<br>BARRIERE         | Barrier coating for board,<br>temporary barrier against<br>oil, fat and water, low-<br>migration                   | 5  | 4            | -           | 5              | 5            | 5  | 6                 | 5                  | -               | 5                       | 2    | 7          | 3  |
| Novaset® 4701/50<br>BARRIERE         | Barrier coating for board,<br>temporary barrier against<br>oil, fat and water, low-<br>migration                   | 4  | 4            | -           | 5              | 4            | •  | 6                 | 6                  | -               | 4                       | 1    | 7          | 2  |
| Novaset® 4700/60<br>BARRIERE         | Barrier coating for board,<br>temporary barrier against<br>oil, fat and water, low-<br>migration                   | 4  | 4            | -           | 5              | 4            | •  | 6                 | 7                  | -               | 4                       | -    | 7          | 2  |
|                                      |  |  |              |             |                |              |  |                   |                    |                 |                         |      |            |  |
| Novaset <sup>®</sup> Primers         |  |  |              |             |                |              |  |                   |                    |                 |                         |      |            |  |
| Novaset® 4510/40<br>OFF PRIMER GLOSS | Offline-Primer for UV<br>coating and foil<br>lamination, suitable for<br>non-absorbent substrates<br>low-migration | 7  | 4            | -           | 7              | 7            | 7  | 7                 | 3                  | -               | 7                       | 4    | 7          | 7  |
| Novaset® 4530/40<br>OFF PRIMER MATT  | Offline-Primer for UV<br>coating and foil<br>lamination, suitable for<br>non-absorbent substrates<br>low-migration | 7  | -            | 4           | 6              | 7            | 7  | 7                 | 3                  | -               | 7                       | 5    | 7          | 7  |
| Novaset® 4520/40 IN<br>PRIMER GLOSS  | Inline-Primer for UV<br>coating in the double<br>coating unit,<br>low-migration                                    | 2  | 7            | -           | -              | -            | -  | -                 | -                  | -               | -                       | -    | -          | -  |
|                                      |  | 1 = Characteristic weakly expressed 7 = Characteristic strongly expressed<br>The assessment of the product properties was made under standardised printing condition |              |             |                |              |  |                   |                    |                 |                         |      |            |  |

The assessment of the product properties was made under standardised printing conditions. In individual cases, under special conditions, as in printing with very thick layers of coating, the classification of certain properties may be different.

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|                                     |  |   |              |             |                |              | Printir                                  | ng prop           | erties             |                 |                         |      |            |  |
|-------------------------------------|--|---|--------------|-------------|----------------|--------------|--|-------------------|--------------------|-----------------|-------------------------|------|------------|--|
|                                     | Product features   | Drying  | Gloss effect | Matt effect | Rub protection | Anti-Sealing | Suitability for double-sided application | Hot foil stamping | Barrier properties | Blister ability | Wet blocking resistance | Slip | Gluability | Suitability for non-<br>absorbent substrates |
| Novaset <sup>®</sup> Coatings wit   | hout hazardous labels  |   |              |             |                |              |  |                   |                    |                 |                         |      |            |  |
| Novaset® 4111/40<br>NO HAZARD       | Coating without<br>hazardous labels, low-<br>migration coating for<br>commercial and<br>packaging printing | 5   | 4            | -           | 6              | 7            | 5  | 7                 | -                  | -               | 5                       | 4    | 7          | -  |
| Novaset® 4115/40<br>NO HAZARD       | Coating without<br>hazardous labels, low-<br>migration coating for<br>commercial and<br>packaging printing | 5   | 4            | -           | 6              | 7            | 5  | 7                 | -                  | -               | 5                       | 6    | 7          | -  |
|                                     |  |   |              |             |                |              |  |                   |                    |                 |                         |      |            |  |
| Novaset® Anti Curl Coa              | tings  |   |              |             |                |              |  |                   |                    |                 |                         |      |            |  |
| Novaset® 4220/40<br>ANTI CURL GLOSS | Especially for thin<br>papers, for label printing,<br>low-migration  | 6   | 4            | -           | 7              | 7            | 7  | 7                 | 3                  | -               | 7                       | 4    | 7          | 7  |
| Novaset® 4420/40<br>ANTI CURL MATT  | Especially for thin<br>papers, for label printing,<br>low-migration  | 6   | -            | 4           | 6              | 7            | 7  | 7                 | 3                  | -               | 7                       | 5    | 7          | 7  |
|                                     |  |   |              |             |                |              | ly express                               |                   |                    |                 |                         |      |            |  |
|                                     |  | The assessment of the product properties was made under standardised printing conditions.<br>In individual cases, under special conditions, as in printing with very thick layers of coating,<br>the classification of certain properties may be different. |              |             |                |              |  |                   |                    |                 |                         |      |            |  |

Please refer to the individual product literature for more detailed information of the stated Novaset® water-based coatings.

LOW MIG

Low-migration – coating is particularly suited for the production of food and semi-luxury food packaging that complies with the requirements of EU-regulation 1935/2004 and 2023/2006 as well as with Swiss Ordinance 817.023.21.

**ISEGA-certified** 

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#### The following statements apply to all water-based coatings listed in this brochure, except the coatings for print duct:

| Pack sizes          | 25 kg, 125 kg, 220 kg, and 1000 kg.  |
|---------------------|--|
| Substrates          | Very well suited for coated paper and board.   |
| Application         | Sheetfed coating units.  |
| Film weight         | 3 – 6 g/m² wet application.  |
| Drying              | Physical, forced with hot air-dryer and IR-dryer.  |
| Storage             | Protect against frost, heat and direct sunlight. Storage in original packaging at 5 $^\circ$ to 30 $^\circ$ Celsius.   |
| Exceptions          | With the exception of those products indicated as low-migration, all listed water-based coatings are not for use on food packaging without functional barrier. |
| Further information | For further information please refer to our Technical Review "Processing Guideline water-based coatings".  |

#### More products. Streamlined access. Greater results.

Flint Group offers a uniquely powerful combination of products, services and expertise; giving you access to the industry's broadest range of pressroom products.

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