

# Novaset® 4900/40 CIGARETTE

Low-migration gloss coating especially for cigarette packaging

## Water-based coating for sheetfed offset

### Product features

- Novaset® 4900/40 CIGARETTE is a particularly low-odour and low-migration water-based coating which has been developed specially for cigarette packaging. The coating offers a very fast drying and high rub protection.
- Further advantages of Novaset® 4900/40 CIGARETTE are very good anti-sealing and stacking properties as well as good gloss and good slip properties.
- Novaset® 4900/40 CIGARETTE is particularly suited for the production of packaging that complies with the requirements of the EU-regulation 1935/2004 and 2023/2006 as well as with the Swiss Ordinance 817.023.21. Mineral oil is not used as an intentional formulation component of this coating.

### Advantages of Novaset® 4900/40 CIGARETTE

- Particularly low-migration and low-odour.
- Complies with the requirements for cigarette packaging.
- Good gloss.
- Good slip properties
- Very high rub resistance.
- Good hot foil stamping properties
- Very good anti-sealing properties
- Suitable for sheetfed coating units and gravure

# Novaset® 4900/40 CIGARETTE

Printing properties											
	Drying	Gloss effect	Rub protection	Anti-Sealing	Suitability for perfecting	Hot foil stamping	Barrier properties	Blister ability	Wet blocking resistance	Slip	Glueability
Novaset® 4900/40 CIGARETTE	5	5	6	7	-	7	-	-	6	5	7
1 = Characteristic weakly expressed 7 = Characteristic strongly expressed											
<i>The assessment of the product properties was made under standardised printing conditions. In individual cases, under special conditions, as in printing with very thick layers of coating, the classification of certain properties may be different.</i>											

<b>Product code</b>	VP30-050D-#### Final 4 digits relate to pack size.
<b>Pack sizes</b>	125 kg (01MA), 220 kg (01NF), 1000 kg (01U0)
<b>Substrates</b>	Very well suited for substrates used for cigarette packaging.
<b>Application</b>	Sheetfed coating units; gravure
<b>Film weight</b>	3 – 6 g/m <sup>2</sup> wet application
<b>Drying</b>	Physical, forced with hot air-dryer and IR-dryer
<b>Viscosity</b>	40 s / 4 mm DIN cup / 20 °C
<b>Cleaning</b>	Please clean up machine and equipment immediately with water.
<b>Remarks</b>	Stir well before use! Only use coatable printing inks! Resistance against alcohol and alkali required.
<b>Storage</b>	Protect against frost, heat and direct sunlight. Storage in original packaging at 5° to 30° Celsius.

You are welcome to contact us for further information.

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**Flint Group**  
Commercial, Publication & Sheetfed Inks  
Sieglestrasse 25  
70469 Stuttgart, Germany

**T +49 711 98 16-0**  
**F +49 711 98 16-700**  
**sheetfed@flintgrp.com**  
**www.flintgrp.com**

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## Special notes

In order to preserve low-odour and low-migration properties, no additives such as retarders, defoamers or others may be added to the coating. An exemption to this rule is the addition of water to adjust the viscosity. It must be generally noted, that for the production of food packaging only materials suitable for this area of application are used.

In cases where a non-low-migration water-based coating has been used before printing with Novaset® 4900/40 CIGARETTE, the printing press should be thoroughly cleaned taking care to remove all coating residues. For this purpose, if necessary, only washes suitable for low-migration printing should be used, taking into account the manufacturers recommendations for use. Following the wash cycle, thorough rinsing with clean water is essential.

## Certificate

Novaset® 4900/40 CIGARETTE is ISEGA-certificated.  
We will gladly provide you with a copy of the certificate upon request.

## Further information

For further information please refer to our Technical Reviews „Resistance requirements for surface finishing“, „Good manufacturing practice food packages“ and the EuPIA guideline “printing inks for food packaging”.

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